



Per 49 CFR § 178.2 (c)(ii), the below listed closures and gaskets were used to qualify IBC north America's Passport IBC. You must use the approved gasket and closure tightened to the appropriate torque specification to meet DOT requirements.

49 CFR § 178.2 (c)(II) Regulatory Notice	Material	Gasket Type	Outlet Type	Torque Specifications
6" Lid w/ or w/o 2" NPT bung or microporous vent	HDPE	Santoprene,	N/A	40 foot pounds using compatible lubricant
6" Lid w/ or w/o 2" NPT bung or microporous vent	HDPE	EPDM	N/A	55 foot pounds
9" Lid w/ or w/o NPT bung or microporous vent	HDPE	Sponge Rubber	N/A	75 foot pounds
2" NPT plug located in 6" or 9" Lid	Polyethylene	Santoprene	N/A	30 inch pounds
2" Plunger Valve w/ Plastic Collar and red or green handle	HDPE	Santoprene	NPT or Camlock	36 foot pounds
2" Plunger Valve w/ Plastic Collar and blue or grey handle	HDPE	EPDM, Viton®	NPT or Camlock	45 foot pounds
2" Euro Valve w/ Plastic Collar and red handle	HDPE	Santoprene	NPT	36 foot pounds
1.5" or 2" IBCNA Ball Valve w/ Plastic Collar and red handle	Polypropylene with glass and carbon black	Santoprene	NPT or Camlock	36 foot pounds
1.5" or 2" IBCNA Ball Valve w/ Plastic Collar and grey handle	Polypropylene with glass and carbon black	Viton®	NPT or Camlock	55 foot pounds
1.5" or 2" IBCNA Ball Valve w/ Plastic Collar and blue handle	Polypropylene with glass and carbon black	EPDM	NPT or Camlock	55 foot pounds
2" Banjo™ Ball Valve w/ Plastic Collar and yellow handle	Polypropylene with glass and carbon black	Santoprene	NPT or Camlock	45 foot pounds
2" Banjo™ Ball Valve w/ Plastic Collar and yellow handle	Polypropylene with glass and carbon black	Viton®, EPDM	NPT or Camlock	55 foot pounds



The above torque specifications have been established at ambient temperatures. These specifications are based on present knowledge and do not free the user of the Passport IBC from their own testing.